

Code for Facilities, Technology and
Inspection for Manufacturing of Residual
Gas Recovery Units

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Korea Gas Safety Code

This code is the detailed standards established by the Gas Technical Standards Committee in accordance with Article 22-2 of "High-Pressure Gas Safety Control Act", Article 45 of "Safety Control and Business of Liquefied Petroleum Gas Act" and Article 17-5 of "Urban Gas Business Act", Article 48 of "Promotion of Hydrogen Economy and Hydrogen Safety Control Act". Since conformity to this Code is deemed to conform to the laws and regulations above, this Code must be observed.

This English version of KGS Code is an informal translation from its Korean original version. Only the Korean version of the KGS Code is officially effective since it has been authorized by the Gas Technical Standards Committee (KGS Code Committee). The secretariat of the Committee reserves the right to revise the English version whenever translation errors are found.

History of Establishment and Revision of KGS Code		
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Code Title	Code for Facilities, Technology and Inspection for Manufacturing of Residual Gas Recovery Units	

Date of Establishment/Revision	Description
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May 15, 2009	Revised (Notification of the Ministry of Knowledge Economy, No. 2009-193)
August 13, 2012	Revised (Notification of the Ministry of Knowledge Economy, No. 2012-391)
January 8, 2016	Revised (Notification of the Ministry of Trade, Industry & Energy, No. 2016-006)
November 23, 2016	Revised (Notification of the Ministry of Trade, Industry & Energy, No. 2016-603)
February 10, 2017	Revised (Notification of the Ministry of Trade, Industry & Energy, No. 2017-066)
September 29, 2017	Revised (Notification of the Ministry of Trade, Industry & Energy, No. 2017-475)
December 13, 2018	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2018-607)
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June 14, 2019	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2019-375)
October 8, 2021	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2021-699)

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Code for Facilities, Technology and Inspection for Manufacturing of Residual Gas Recovery Units for LPG Cylinders

1. General

1.1 Scope

This Code applies to the facilities, technology and inspection for manufacturing of residual gas recovery units for liquefied petroleum gas in cylinders in conformity to the High-pressure Gas Safety Control Act (hereinafter referred to as "the Act"), Article 3, 5.

1.2 Validity of Code

- **1.2.1** This Code has passed the deliberation and resolution by Gas Technical Standards Committee (Bill No. 2021-7, September 10, 2021) in conformity to the Act, Article 22-2, Clause 2, has been approved by the Minister of Trade, Industry & Energy (Notification No. 2021-699 of the Ministry of Trade, Industry & Energy, October 8, 2021), and is valid and effective as the detailed standards in conformity to the Act, Article 22-2, Clause 1.
- **1.2.2** Conformity to this Code is deemed to conform to Table 12 of the Enforcement Rule of the High-pressure Gas Safety Control Act (hereinafter referred to as "the Enforcement Rule") in accordance with the Act, Article 45, Clause 4. <Revised on December 10, 2015>

1.3 Reference Codes and Standards

1.3.1 Inspection standard for new technology products

In case the Minister of Trade, Industry & Energy acknowledges that the residual gas recovery units developed through technology development do not conform to the inspection standard in conformity to this Code but does not hinder safety control in accordance with the Enforcement Rule, Table 12, No. 4, the manufacturing and inspection methods of such residual gas recovery units may be restrictively applicable only to the residual gas recovery units. <Revised on September 29, 2017>

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