



## Code for Facilities, Technology and Inspection for Governors of General Urban Gas Business

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## **Table of Contents**

1. General.....	1
1.1 Scope.....	1
1.2 Validity of Code .....	1
1.3 Definitions .....	1
1.4 Application of Other Codes (currently not used).....	3
1.5 Interim Measures.....	3
1.5.1 Interim measure for discharge port size of governor safety valve .....	3
1.5.2 Interim measure for foundations, walls and exposed piping of governor rooms .....	3
1.5.3 Interim measures for preparation of piping drawings .....	3
1.6 Restriction to Use of Appliances.....	3
1.7 Restriction to Piping Pressure (not applicable).....	4
1.8 Restriction to Installation of Piping (not applicable).....	4
1.9 Restriction to Installation of Polyethylene piping for gases (not applicable).....	4
1.10 Exemption of Standards of Licensing Authorities .....	4
1.11 Installation Standard of Buried Type Governors.....	4
2. Installation Standard.....	4
2.1 Layout Standard.....	4
2.1.1 Locations of governors.....	4
2.2 Foundation Standard (currently not used).....	6
2.3 Storage Facility Standard (not applicable).....	6
2.4 Gas Facility Standard (currently not used).....	6
2.5 Piping Facility Standard.....	6
2.6 Governor (Room) Standard .....	6
2.6.1 Materials of governor rooms.....	7
2.6.2 Construction of governor room.....	7
2.6.3 Thickness and strength of governor room .....	7
2.6.4 Installation of governors.....	8
2.6.5 Performance of governor .....	8
2.7 Accident Prevention Facility Standard.....	8
2.7.1 Installation of overpressure safety devices .....	8
2.7.2 Installation of gas leak alarm system.....	9
2.7.3 Installation of explosion-proof electrical facilities .....	11
2.7.4 Installation of ventilation systems.....	11
2.7.5 Installation of hazard monitoring and control system .....	14

2.7.6 Installation of corrosion protection systems (currently not used) .....	14
2.7.7 Measures to prevent damage to piping due to excavation works (not applicable)...	14
2.7.8 Installation of static eliminators (currently not used) .....	15
2.7.9 Installation of toppling prevention devices (currently not used) .....	15
2.7.10 Installation of moisture and impurity remover.....	15
2.7.11 Measures for prevention of freezing .....	15
2.8 Damage Control Facility Standard .....	15
2.8.1 Installation of dikes (not applicable).....	15
2.8.2 Installation of protection walls (not applicable) .....	15
2.8.3 Installation of sprinkler systems (not applicable) .....	15
2.8.4 Installation of detoxification facilities (not applicable).....	15
2.8.5 Installation of neutralization and transfer facilities (currently not used).....	15
2.8.6 Installation of emergency shutoff device (currently not used).....	15
2.8.7 Installation of gas supply shutoff device .....	15
2.9 Associated Facilities Standard .....	16
2.9.1 Installation of measuring facilities (currently not used).....	16
2.9.2 Installation of emergency power systems .....	16
2.9.3 Installation of pressure recorder .....	16
2.9.4 Installation of communication systems (currently not used) .....	16
2.9.5 Installation of operation facilities .....	16
2.10 Marking Standard.....	16
2.10.1 Boundary markings and warning signs .....	16
2.10.2 Boundary fences .....	17
3. Technical Standard.....	18
3.1 Safety Maintenance Standard (currently not used) .....	18
3.1.1 Maintenance of foundations (currently not used).....	18
3.1.2 Maintenance of storage facilities (not applicable) .....	18
3.1.3 Maintenance of gas facilities (currently not used) .....	18
3.1.4 Maintenance of piping facilities (currently not used).....	18
3.1.5 Maintenance of accident prevention facilities.....	18
3.2 Transfer and Filling Standard (not applicable) .....	19
3.3. Inspection Standard.....	19
3.3.1 Inspection of overall system .....	19
3.3.2 Inspection of foundations (currently not used) .....	19
3.3.3 Inspection of storage facilities (not applicable).....	19
3.3.4 Inspection of gas facilities (currently not used).....	19
3.3.5 Inspection of piping facilities (currently not used) .....	19
3.3.6 Overhaul of governors.....	19

3.3.7 Inspection of accident prevention facilities .....	19
4. Inspection Standard.....	20
4.1 Inspection Items .....	20
4.1.1 Intermediate inspection (not applicable) .....	20
4.1.2 Construction supervision.....	20
4.1.3 Regular inspection .....	20
4.2 Inspection Methods .....	21
4.2.1 Intermediate inspection and safety confirmation (not applicable) .....	21
4.2.2 Construction supervision and regular inspection.....	21
Appendix A. Installation Standard of Buried Type Governors .....	25



# Code for Facilities, Technology and Inspection for Governors of Urban Gas Business

## 1. General

### 1.1 Scope

This code applies to the installation, operation and inspection of governors among gas supply facilities of general city gas business operators in conformity to the Urban Gas Business Act (hereinafter to be referred to as "the Act"), Article 2, No.4 and No. 5.

### 1.2 Validity of Code

**1.2.1** This Code has passed the deliberation and resolution by the Gas Technical Standards Committee (Bill No. 2019-12, December 20, 2019) in conformity to the High-Pressure Gas Safety Control the Act, Article 33-2, in accordance with the Act, Article 17, Clause 4-2 has been approved by the Minister of Trade, Industry & Energy (Notification No. 2020-169 of the Ministry of Trade, Industry & Energy, March 18, 2020) and is valid and effective as detailed standards in conformity to the Act, Article 17-4, No. 2.

**1.2.2** Conformity to this Code is deemed to conform to Table 6-2, No. 2 of the Enforcement Regulation in accordance with the Act (hereinafter referred to as "Enforcement Regulation"), Article 17-5, Clause 4. <Revised on August 7, 2015>

### 1.3 Definitions

The meanings of the terms used in this Code are as follows:

**1.3.1** A "governor" means the equipment which has the pressure reduction function to reduce the pressure of city gas to be suitable for consumers, the pressure regulating function to maintain the

pressure at the outlet side within the allowable range, and the shutoff function to completely shut off the valve and prevent pressure rise when there is no gas flow and consists of a regulator and associated facilities. <Revised on November 13, 2010>

**1.3.2** "Associated facilities of a governor" means the piping, gas shutoff devices (valves), gas filters, slam shut valves and safety valves, pressure recorders, various alarms and piping and cables connected to them installed from the first valve (flange or insulation joint if there is no valve) to the outlet side valve (flange or insulation joint if there is no valve).

**1.3.3** A "city gate gas governor" means a governor owned by a general city gas business operator and installed to first decrease the pressure of city gas supplied from the gas wholesale business operator. <Revised on November 3, 2010>

**1.3.4** "District governors" mean governors owned by a general city gas operator and installed to decrease the pressure of city gas supplied from the city gate governor or the gas wholesale business operator to supply the city gas to multiple gas consumers. <Revised on November 3, 2010>

**1.3.5** "Reinforced concrete structure governor rooms" mean governor rooms of which walls and foundations are constructed with reinforced concrete. <Revised on November 3, 2010>

**1.3.6** "Cabinet type governor rooms" mean governor rooms which are used for governor units of which governors, piping, safety devices, etc. are integrated together and which are installed in single cabinets made of corrosion-resistant materials and installed on reinforced concrete foundations. <Revised on November 3, 2010>

**1.3.7** An "abnormal pressure alarm system" is a system which sounds alarm sounds (70 db or over) to alert the control room when the pressure at the outlet of the governor is raised over the set pressure or is abnormally lowered. <Revised on November 3, 2010>

**1.3.8** An "emergency shutoff device" means a device which automatically shuts off the gas flowing to the inlet side when the pressure at the outlet is higher than the set pressure due to malfunctioning of the governor. <Revised on November 3, 2010>

**1.3.9** A "safety valve" means a valve which automatically discharges gas to the atmosphere when the pressure of the governor is abnormally raised. <Revised on November 3, 2010>

**1.3.10** "Normal pressure" means the maximum pressure used in a normal service condition and is