



## **Code for Facilities, Technology and Inspection for Manufacturing of Seamless Cylinders for High-Pressure Gases**

Deliberation/Resolution by Gas Technical Standards Committee : July 19, 2019  
Approval by the Ministry of Trade, Industry & Energy : August 14, 2019



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<b>History of Establishment and Revision of KGS Code</b>	
Code No.	KGS AC212 <sup>2019</sup>
Code Title	Code for Facilities, Technology and Inspection for Manufacturing of Seamless Cylinders for High-Pressure Gas

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July 11, 2016	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2016-354)
December 15, 2016	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2016-638)
June 2, 2017	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2017-298)
September 29, 2017	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2017-475)
April 10, 2018	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2018-193)
October 16, 2018	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2018-512)
August 14, 2019	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2019-489)


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# Code for Facilities, Technology and Inspection for Manufacturing of Seamless Cylinders for High-Pressure Gases

## 1. General

### 1.1 Scope

This code applies to facilities, technology and inspection for manufacturing of seamless cylinders (hereinafter referred to as "cylinders") among cylinders in conformity to the High-Pressure Gas Safety Control Act (hereinafter referred to the "Act"), Article 3, Clause 2. However, disposable cylinders which are manufactured for aerosol cutting and welding and of which internal volume is not over 1 liter shall conform to KGS AC 311 (Code for Facilities, Technology and Inspection for Manufacturing of Soldered or Joined Cylinders for High-Pressure Gases).

### 1.2 Validity of Code

**1.2.1** This Code has passed the deliberation and resolution by Gas Technical Standards Committee (Bill No. 2019-6, July 19, 2019) in accordance with the Act, Article 22-2, Clause 2, has been approved by the Minister of Trade, Industry & Energy (Notification No. 2019-489 of the Ministry of Trade, Industry & Energy, August 14, 2019), and is valid and effective as the detailed standards in conformity to the Act, Article 22-2, Clause 1.

**1.2.2** Conformity to this Code is deemed to conform to Table 10 of the Enforcement Regulation in accordance with the Act, Article 22-2, Clause 4.

### 1.3 Reference Codes and Standards

#### 1.3.1 Inspection standard for new technology products

**1.3.1.1** In case the Minister of Trade, Industry & Energy acknowledges that cylinders do not meet the inspection standard in conformity to this Code in accordance with the Enforcement Regulation, Table 10, No. 4-c but do not hinder safety control as new cylinders developed through new technology development, such manufacturing and inspection methods of those cylinders may apply only restrictively to them.

**1.3.1.2** Cylinders inspected by a relevant authorized inspection agency in accordance with an acceptable standard in Table 1.3.1.2 are deemed by the Minister of Trade, Industry & Energy not to hinder safety control in conformity to 1.3.1.1 above and may be inspected in accordance with the relevant acceptable code and standard without the need of applying for inspection exception and undergoing subsequent review.

Table 1.3.1.2 Acceptable Codes and Standards and Authorized Inspection Agencies for Foreign Cylinders <Revised on May 27, 2014, December 10, 2015>

Acceptable Standard	Authorized Inspection Agency
DOT	Inspection bodies certified by DOT
PED (Pressure Equipment Directive) TPED (Transportable Pressure Equipment Directive)	Notified bodies registered with EC (European Commission)
High-Pressure Gas Safety Security Law	Nuclear and Industrial Safety Agency of MITI, High-Pressure Gas Safety Institute
Other codes and standards acceptable to the Minister of Trade, Industry & Energy	Inspection agencies acceptable to the Minister of Trade, Industry & Energy

**1.3.2 Manufacturing registration standard for foreign cylinders <Revised on June 26, 2012>**

**1.3.2.1** The “manufacturing installation standards and manufacturing technology standards” specified in the Enforcement Regulation, Article 9-2, proviso of Clause 3 means acceptable codes and standards in Table 1.3.1.2.

**1.3.2.2** Foreign cylinders shall be manufactured in accordance with an acceptable code or standard in Table 1.3.1.2 in conformity to the Enforcement Decree of the High-Pressure Gas Safety Control Act, Article 5-2, Clause 2, No. 2.