

Code for Facilities, Technology and Inspection for Manufacturing of Fully Welded Ball valves for Underground Use

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History of Establishment and Revision of KGS Code	
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Code Title	Code for Facilities, Technology and Inspection for Manufacturing of
	Fully Welded Ball Valves for Underground Use

Date of	Description
Establishment/Revision	
December 31, 2008	Established (Notification of the Ministry of Knowledge Economy No. 2008-380)
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August 7, 2015	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2015-436)
December 10, 2015	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2015-641)
January 8, 2016	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2016-6)
December 15, 2016	Revised (Notification of the Ministry of Trade, Industry & Energy, No. 2016-638)
November 20, 2017	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2017-542)
December 13, 2018	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2018-607)
January 16, 2019	Revised (Notification of the Ministry of Trade, Industry & Energy No. 2019-026)
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# Code for Facilities, Technology and Inspection for Manufacturing of Fully Welded Ball Valves for Underground Use

#### 1. General

## 1.1 Scope

This Code applies to the facilities, technology and inspection for manufacturing of fully welded ball valves for underground use (fully welded ball valves for underground use for liquefied petroleum gas or city gas; hereinafter referred to as "ball valves") among the ball valves for piping in conformity to the Enforcement Regulation of the Safety Control and Business of Liquefied Petroleum Gas Act (hereinafter referred to as the "Enforcement Regulation"), Table 3, No. 6 and Table 7, No.4-f. <Revised on December 10, 2015>

#### 1.2 Validity of Code

**1.2.1**This Code has passed the deliberation and resolution made by the Gas Technical Standards Committee (Bill No. 2018-10, December 14, 2018) in conformity to the High Pressure Gas Safety Control Act (hereinafter referred to as the "High Pressure Gas Act"), Article 33-2 in accordance with the Safety Control and Business of Liquefied Petroleum Gas Act (hereinafter referred to as the "Act"), Article 45, Clause1, has been approved by the Minister of Trade, Industry & Energy (Notification No. 2019-26 of the Ministry of Trade, Industry & Energy, January 16, 2019), and is valid and effective as the detailed standards in conformity to the Act, Article 45, Clause 1.

**1.2.2** Conformity to this Code is deemed to conform to Table 7 of the Enforcement Regulation in accordance with the Act, 45, Clause 4.<Revised on December 10, 2015>

#### 1.3 Reference Codes and Standards

## 1.3.1 Inspection standard for new technology products

In case the Minister of Trade, Industry & Energy acknowledges that the new manufacturing and

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