



Code for Facilities, Technology and Inspection for Manufacturing of Gas Grills

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Code for Facilities, Technology and Inspection for Manufacturing of Gas Grills

1. General

1.1 Scope

1.1.1 This Code applies to facilities, technology and inspection for manufacturing of the liquefied petroleum gas or city gas grills (hereinafter referred to as "grills") which come under the following (1) to (3) among the combustors in conformity to the Enforcement Regulation of the Safety Control and Business Regulation of Liquefied Petroleum Gas Act (hereinafter referred to as "Enforcement Regulation"), Table 3, No. 10 and Table 7, No.4-j: <Revised on November 4, 2015>

- (1) Total heat input rate is not over 7.0 kW (6,000 kcal/hr).
- (2) The heat input rate of one burner is not over 4.2 kW (3,600 kcal/hr).
- (3) The working gas pressure is not over 3.3 kPa.

1.1.2 The combustors excluded from the gas appliances subject to license in conformity to the Enforcement Regulation, Table 7, No.5-b are as follows:

- (1) Gas torches used for welding and cutting,
- (2) Dryer combustors used in casting sand dryers, printing ink dryers, concrete dryers, etc.,
- (3) Combustors for heat treatment furnaces or heating furnaces used in metal heat treatment furnaces, glass and ceramic furnaces, atmosphere gas furnaces, etc.,
- (4) Melting furnace combustors used in metal melting, glass melting, etc.,
- (5) Combustors attached to gas canisters of which internal volume is less than 100 mL, and
- (6) Other combustors acknowledged by the Minister of Trade, Industry & Energy to be free of any problem in safety control.

1.2 Validity of Code

1.2.1 This Code has passed the deliberation and resolution by Gas Technical Standards Committee (Bill No. 2018-9, November 23, 2018) in conformity to the High Pressure Gas Safety Control Act (hereinafter referred to as "High Pressure Gas Act"), Article 33, Clause 2 in accordance with the Safety